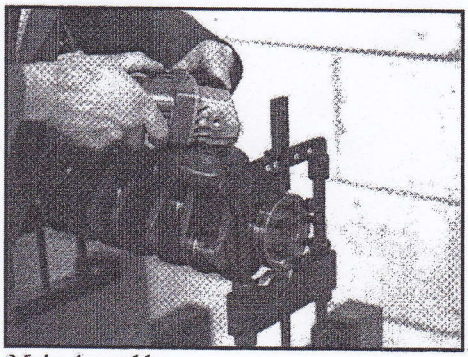
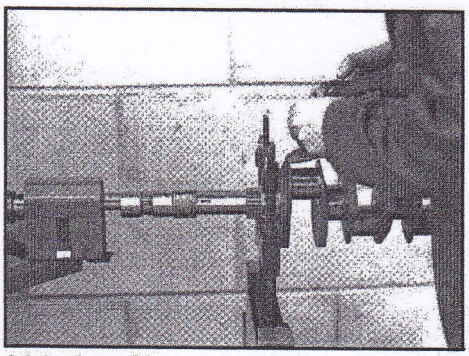
# AJP 8



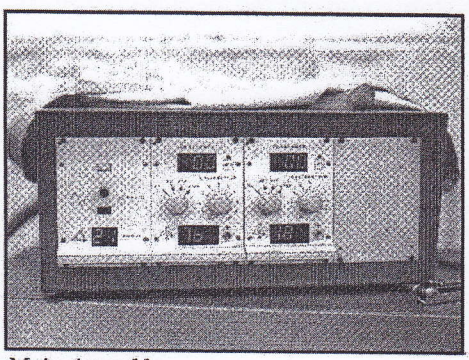
*Main Assembly*

Grind any metal off the webs as required ensuring to use a back and forth motion along the web and not side-to-side motion across the web.



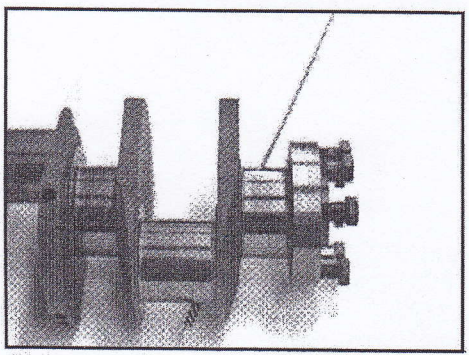
*Main Assembly*

Grind any metal off the webs as required.



*Main Assembly*

Repeat on fine setting (10) until balanced.



*Main Assembly*

Wash crank and thoroughly clean out with a rifle brush, remembering to clean out all oil ways.